

6LY2(A)-STE(P)
(E=420hp@3300rpm)(P=440hp@3300rpm)

Part Description	Qty	Part Number	
Air Filter Element	1	119593-18880	
Oil Filter Element (FF)	1	119593-35100	Final Filter
Oil Filter Element (BP)	1	119593-35400	By Pass
Fuel Filter Element	1	41650-502330	
Fuel Filter Element O-Ring	1	123678-55850	
Alternator Belt	1	119593-42280	
Cyl.Head Gasket	1	119595-01350	
Rocker Cover Gasket	1	119593-11380	
Impeller	1	119574-42552	
Impeller Gasket	1	119574-42570	
Impeller Plate Screws	6	119574-42580	
Thermostat	1	127605-48590	
Thermostat Gasket	1	119593-49291	
Stop Solenoid	1	129470-67320	
Injector	6	719575-53100	
Injector Nozzle	6	119575-53000	
Std Alternator	1	119573-77201	
Starter Motor	1	124610-77019	
Anode	1	119773-92600	Eng Kit (5)

Technical Info

Oil Pan Capacity (Ltr)	20.0
Coolant Capacity (Ltr)	21.5
Suction Valve Clearance (mm)	0.05 - 0.15
Exhaust Valve Clearance (mm)	0.35 - 0.45

Torque Tightening (kgf-m)

Cylinder Head	12.0 - 18.0 - 22.24
Main Bearing	23.0 - 25.0
Con Rod	13.5 - 14.5
FW Bolt	29.0 - 31.0
Injection Valve	1.00 - 1.20

SPECIFICATION MAY CHANGE IN TIME. IF UNSURE PLEASE REFER TO THE SERVICE MANUAL.

Yanmar Engine Oil	15W40-1	1 Ltr
	15W40-5	5 Ltr
	15W40-205	205 Ltr

Yanmar Coolant XLC	COOLANT-1	1 Ltr
	COOLANT-5	5 Ltr
	COOLANT-205	205 Ltr

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