

6LY-STE (350hp@3300rpm)

Part Description	Qty	Part Number	
Air Filter Element	1	119593-18880	
Oil Filter Element (FF)	1	119593-35100	Final Filter
Oil Filter Element (BP)	1	119593-35400	By Pass Filter
Fuel Filter Element	1	41650-502330	
Fuel Filter Element O-Ring	1	123678-55850	
Alternator Belt	1	119593-42280	
Cyl.Head Gasket	1	119593-01342	
Rocker Cover Gasket	1	119593-11380	
Impeller	1	119593-42202	
Impeller Gasket	1	24321-000700	
Impeller Plate Screws	4	26113-060102	
Thermostat	1	119593-49550	
Thermostat Gasket	1	119593-49291	
Stop Solenoid	1	129470-67320	
Injector	6	719574-53100	
Injector Nozzle	6	119574-53000	
Std Alternator	1	119573-77201	
Starter Motor	1	124610-77019	
Anode	2	177301-54900	Air Cooler

Technical Info

Oil Pan Capacity (Ltr)	20.0
Coolant Capacity (Ltr)	25.5
Suction Valve Clearance (mm)	0.05 - 0.15
Exhaust Valve Clearance (mm)	0.47 - 0.53

Torque Tightening (kgf-m)

Cylinder Head	11.0 - 17.0 -19.22
Main Bearing	23.0 - 25.0
Con Rod	13.5 - 14.5
FW Bolt	29.0 - 31.0
Injection Valve	0.40 - 0.50

SPECIFICATION MAY CHANGE IN TIME. IF UNSURE PLEASE REFER TO THE SERVICE MANUAL.

Yanmar Engine Oil	15W40-1	1 Ltr
	15W40-5	5 Ltr
	15W40-205	205 Ltr

Yanmar Coolant XLC	COOLANT-1	1 Ltr
	COOLANT-5	5 Ltr
	COOLANT-205	205 ltr